

Concentrations (ppm) of Acids in Coffee Brew Vietnam Robusta; Roasted for 854 seconds to 17.68 L-color

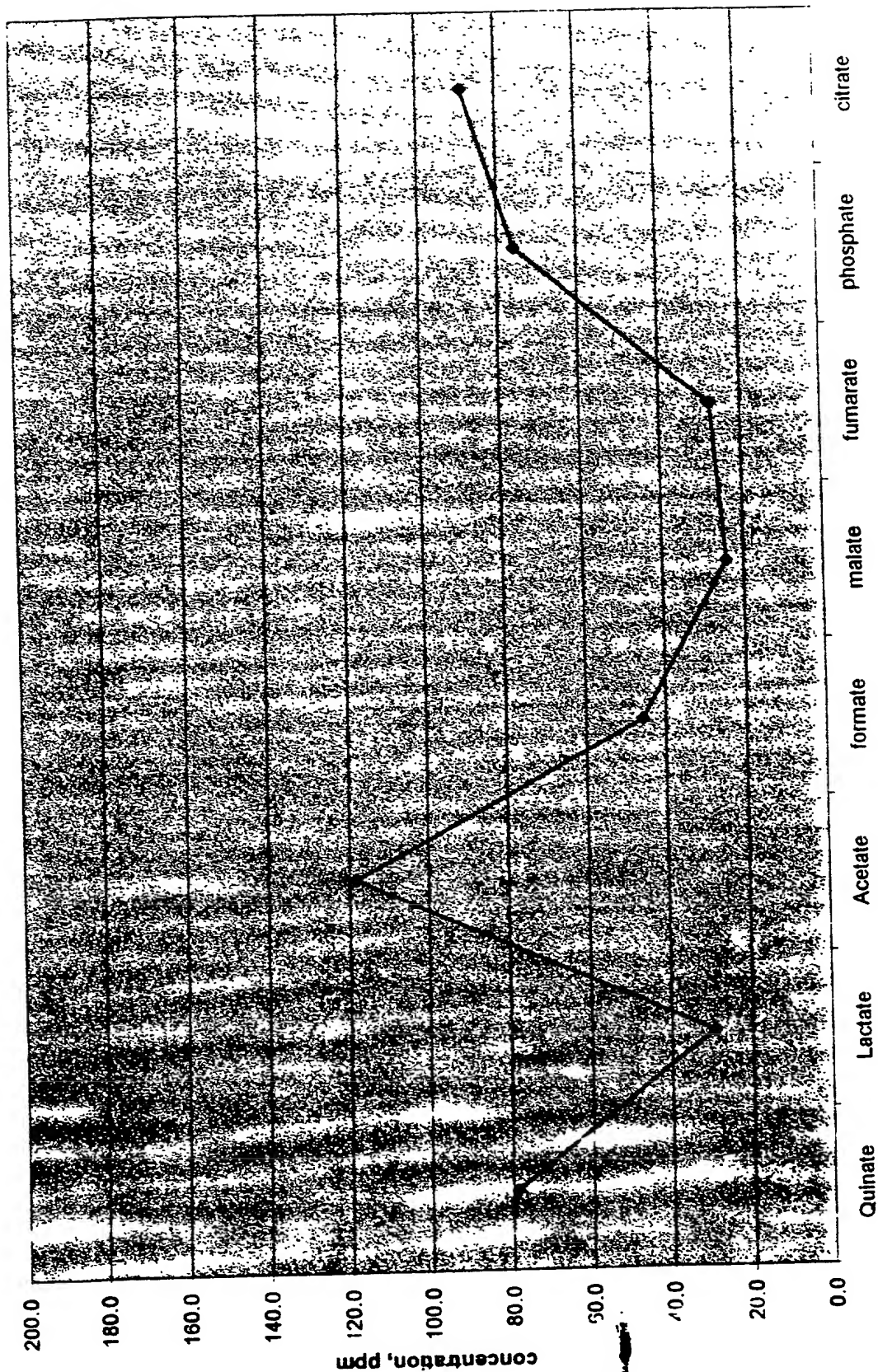


Fig. 1

Concentrations (ppm) of Acids in Coffee Brew Colombian Coffee; Roasted 201 seconds to 12.1 L-color

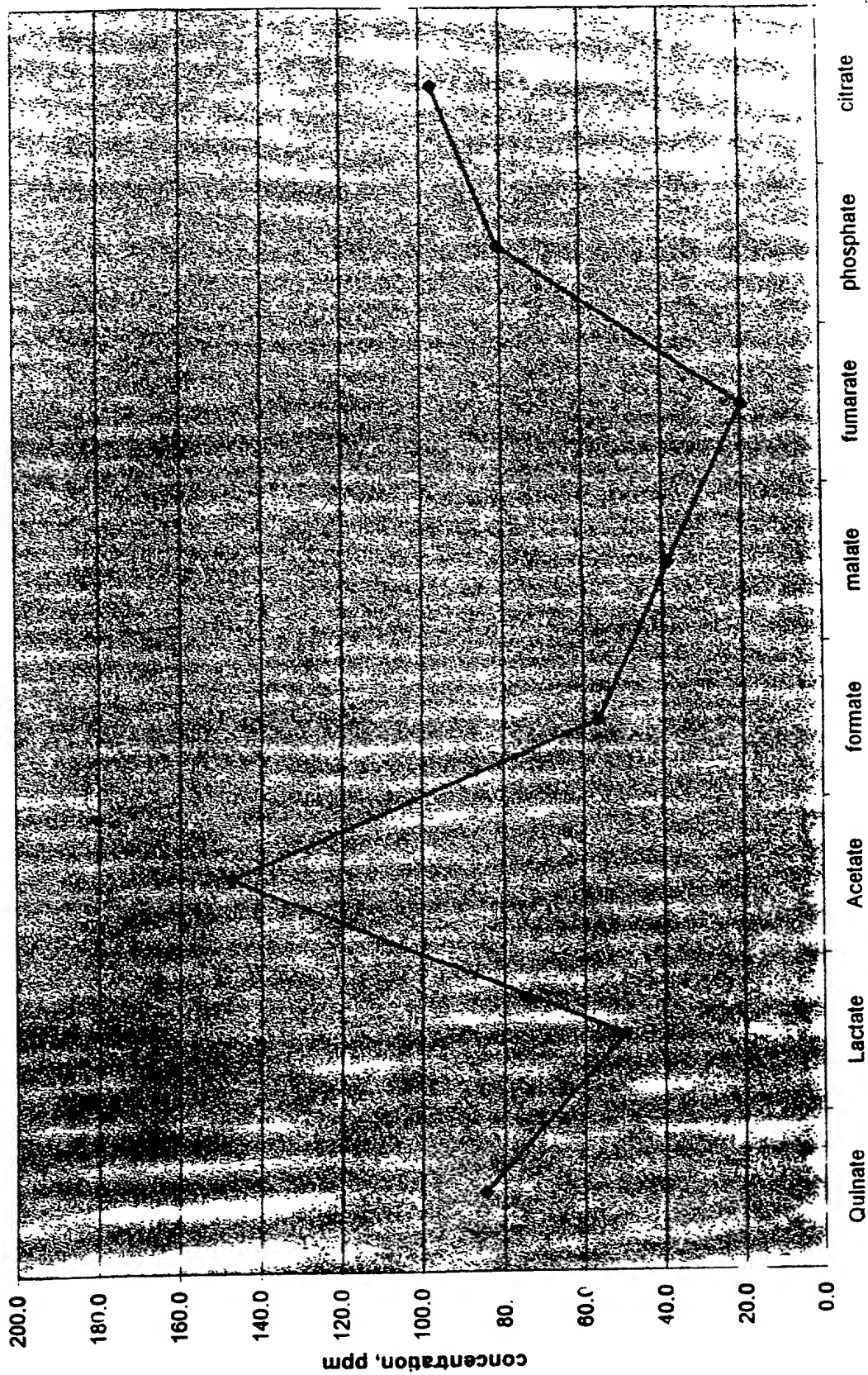
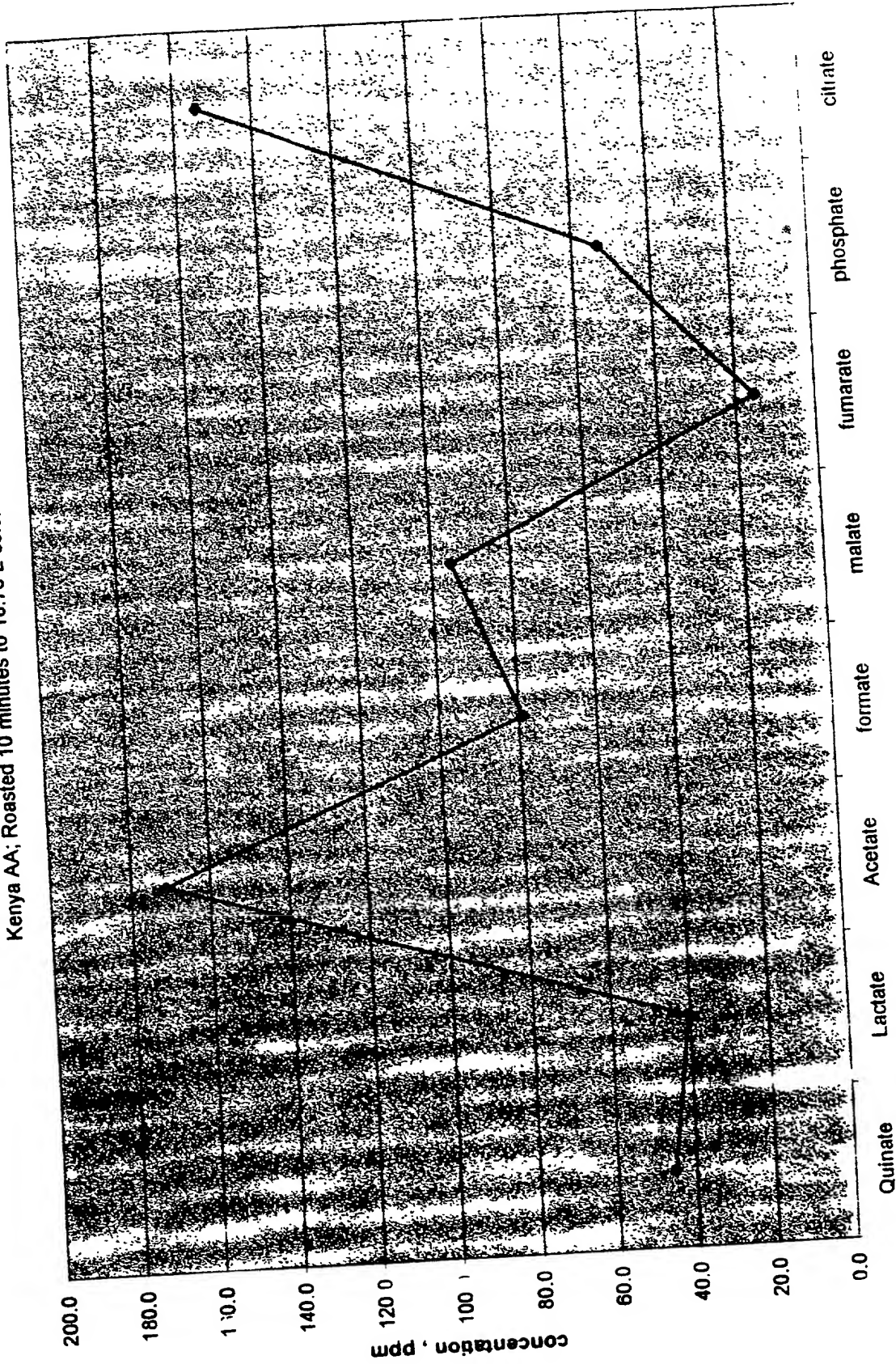


Fig. 2

Concentrations of Acids in Coffee Brew

Kenya AA, Roasted 10 minutes to 18.76 L-color



Douglas Craig Hardesty, et al.
Case 8417M
"Flavored Coffee Compositions and Method of Making"

Fig. 3

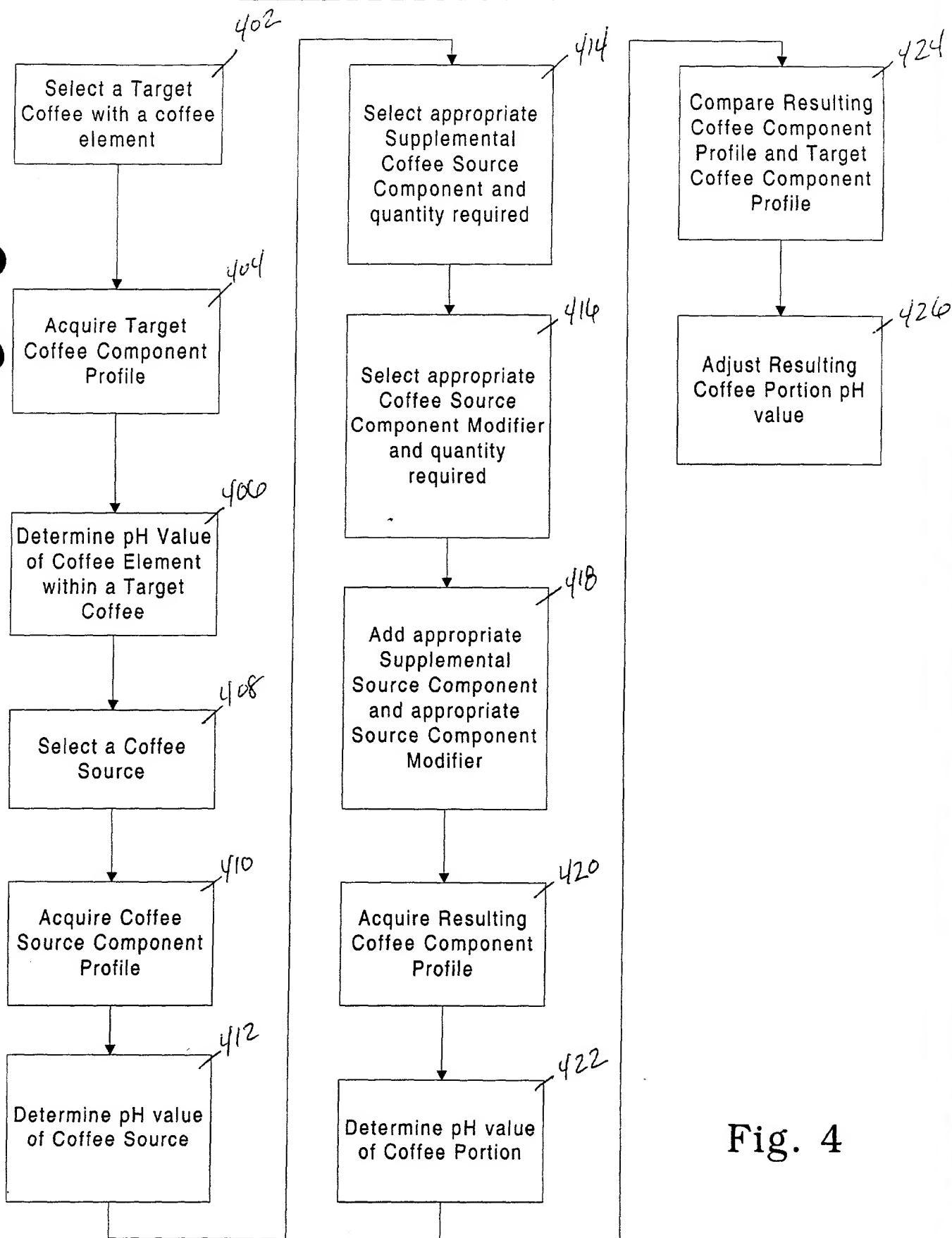


Fig. 4